



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3701-00

Job Sheet 171677



Part No: RBE350A94-3701-00

Job Qty: 2 ea

Part Name: Main Rotor Rigging Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/9/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG RBE350A94-3701-00 REV: 2A IPP REV: A 18.01.15 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/8/18	0.00	0.00	Start Up Waterjet2		pc 18/02/10
100	Waterjet	2 pcs		2/9/18	0.00	0.07	Waterjet 2 OMAX		pc 18/02/10
110	QC	2 pcs		2/9/18	0.00	0.00	QC2 Waterjet-3		pc 18/02/10
140	QC	2 pcs		2/9/18	0.00	0.00	QC5		38
170	Outsource	2 pcs		2/9/18	0.00	0.00	Outsource4		AT 18/02/23
180	Packaging	2 pcs		2/9/18	0.00	0.00	Packaging2		A 21/02/23
190	QC	2 pcs		2/9/18	0.00	0.00	QC6		38 11 FEB 23 2018
200	Packaging	2 pcs		2/9/18	0.00	0.00	Packaging3		9-89 SB
210	QC21-FG	2 Ea		2/9/18	0.00	0.00	QC21		Chole 18/03/01

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 2A Prog Rev: 2A 2-Deburr if necessary

Descriptions: 140 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

170 - Issue P/O to ATG: D35046 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

180 - Receive

200 - Identify and Stock

FEB 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	2 sf (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	2	14	0

Part Specifications

Specifications could not be found.

Plex 2/7/18 8:14 AM dart.leroux.jason

DART
AEROSPACE
S041074

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
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Main Rotor Rigging Tool

PART NO: RBE350A94 - 3701 - 00
Original Serial #: S041074
Revision:
Operation: Start up Operation
Change No:

02/10/18
Job No: 171677



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PURCHASE ORDER PO039040

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	171201	647.3917	Doubler Issue P/O to ATG : HARD ANODIZE, COLOR BLACK, AND PRIME AS PER DWG 647.3900 REV. C	Firmed	2/21/18	8 pcs	0 pcs	8 pcs	\$8.01/pcs	\$64.08
6	171214	649.5213	Doubler ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed	2/21/18	5 pcs	0 pcs	5 pcs	\$7.86/pcs	\$39.30
7	169390	647.7822	Eye Bolt Fitting RH Issue P/O to ATG : 1- Black Anodize as per Dwg 647.7800 Rev. A 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	2/21/18	15 pcs	0 pcs	15 pcs	\$10.41/pcs	\$156.15
8	170589	RBE350A94- 3701-00	Main Rotor Rigging Tool -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94- 3701-00 Rev. 2A -Certificate of Conformity is required	Firmed	2/21/18	20 pcs	0 pcs	20 pcs	\$6.61/pcs	\$132.20
	171677			Firmed	2/21/18	2 pcs	20 pcs	2 pcs	\$6.61/pcs	\$13.22
Sub Total:						22	0	22		\$145.42
9	170065	RBT18713-1	Body -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBT18713-1 Rev. 4 -Certificate of Conformity is required	Firmed	2/21/18	13 pcs	0 pcs	13 pcs	\$5.13/pcs	\$66.69
10	171523	RBWSI-HT- 12AS-1	Top -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant	Firmed	2/21/18	10 pcs	0 pcs	10 pcs	\$5.13/pcs	\$51.30



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914652

Date: 22-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us		
10 ea	Part: RBWSI-HT-12AS-1 Top Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22551		Rev: E PO: PO039040 Line: 10
18 ea	Part: RBE350A94-3700-C-05 Bottom Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22552		Rev: 6 PO: PO039040 Line: 11
6 ea	Part: RBE703A95-0508-00-1 Quill Anodize per MIL-A-8625F, Type II, Class 2, Color, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22553		Rev: 5C PO: PO039040 Line: 12
4 ea	Part: T-8812187000 Drain Tool Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22554		Rev: PO: PO039040 Line: 13
22 ea	Part: RBE350A94-3701-00 Main Rotor Rigging Tool Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22549		Rev: 2A PO: PO039040 Line: 8
13 ea	Part: RBT18713-1 Body		Rev: 4
Made in Canada.			

DAS
11
9-89

DAS
38
9-89



A.T.G. Industries Inc.
731 Industrielle Street
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Canada

Ph: (613) 446-4544

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Pack List

Number: 914652

Date: 22-Feb-18

To

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1270 Aberdeen St
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Ship To

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Dart Aerospace Ltd
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Ph: 613 632-9577

Fax: 613 632-1053

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Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Anodize per MIL-A-8625F, Type II, Class 2, red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22550 PO: PO039040 Line: 9		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>22/2/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			